

## CLAIMS

What is claimed is:

1. Headgear, comprising:  
a cap having a crown and a visor; and  
a headband attached to the crown and comprising a front part formed of stretchable material and a rear part formed of essentially a non-stretchable material.
2. Headgear as recited in claim 1, wherein the front part of the headband comprises a bottom edge attached to the crown in tension.
3. Headgear as recited in claim 1, wherein the front part of the headband inclines toward a center of the crown.
4. Headgear as recited in claim 1, wherein the front part of the headband extends circumferentially in the crown along the bottom to edges of the visor.
5. Headgear as recited in claim 1, wherein the front part of the headband extends circumferentially in the crown along the bottom beyond edges of the visor.
6. Headgear as recited in claim 1, wherein the front part of the headband is stretched and sewn to the crown along a bottom peripheral edge of the crown and a bottom edge of the front part.
7. Headgear as recited in claim 1 wherein the crown is a fixed size.
8. Headgear as recited in claim 1, wherein the visor is elastic and comprises:  
a bill extending outside the crown; and  
an extended portion extending into the crown.
9. Headgear, comprising:  
a cap having a fixed size crown and a visor attached to the crown; and  
a sweatband attached to the crown, said sweatband comprising:  
a front part formed of stretchable material stretchable in a length direction of the

sweatband, extending circumferentially of the crown, inclining toward a center of the crown away from a crown side wall and comprising a bottom edge sewn to a peripheral edge of the crown in tension and to edge not attached to the crown and not in tension; and

a rear part formed of essentially a non-stretchable material.

10. Headgear, comprising:

a cap having a crown and a elastic visor attached to the crown and having an extended portion extending into an interior of the crown; and

a sweatband attached to the crown through the extended portion, said sweatband comprising:

a front part formed of stretchable material stretchable of the sweatband, extending circumferentially of the crown, inclining toward a center of the crown away from a crown side wall and comprising a bottom edge sewn to a peripheral edge of the crown in tension and a top edge not attached to the crown and not in tension; and

a rear part formed of essentially a non-stretchable material.

11. Headgear, comprising:

a sunshield; and

a headband attached to the sunshield and comprising a front part formed of stretchable material and a rear part formed of essentially a non-stretchable material.

12. Headgear as recited in claim 11, wherein the front part of the headband comprises a bottom edge attached to the crown in tension.

13. Headgear as recited in claim 11, wherein the front part of the headband inclines toward a center of the crown.

14. Headgear as recited in claim 11, wherein the front part of the headband extends circumferentially in the crown along the bottom to edges of the visor.

15. Headgear as recited in claim 11, wherein the front part of the headband extends circumferentially in the crown along the bottom beyond edges of the visor.

16. Headgear as recited in claim 11, wherein the front part of the headband is stretched and sewn to the crown along a bottom peripheral edge of the crown and a bottom edge of the front part.

17. Headgear as recited in claim 18, wherein the sunshield is elastic and comprises:  
a bill extending outside the headband; and  
an extended portion extending inside the headband.

18. A method of making a headgear, comprising:  
sewing a visor to a crown;  
forming a headband having a front part which is stretchable and a rear part which is non-stretchable; and  
stretching the stretchable part of the headband and attaching the headband to the crown along a bottom edge of the crown and a bottom edge of the headband.

19. A method as recited in claim 18, wherein the visor is elastic and the method further comprising attaching the visor to the crown before the headband is attached to the crown and producing an extended portion of the elastic visor extending into an interior of the crown.

20. A method of making a headgear, comprising:  
sewing an elastic visor to a crown with an extended portion extending into an interior of the crown;  
forming a headband having a rear part which is non-stretchable; and  
attaching the headband to the crown along a bottom edge of the crown and to the extended portion of the elastic visor.

21. Headgear, comprising:  
a cap having a crown and an elastic visor attached to the crown extending into the crown; and  
a headband attached to the crown and comprising a rear part formed of essentially a non-stretchable material and attached to the visor.